



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1404

Job Sheet 169378



Part No: 647.1404

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/16/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea		1/15/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		1/15/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		1/16/18	0.00	0.42	Small Fab-1		
130	QC	1 pcs		1/16/18	0.00	0.00	QC5		
140	Packaging	1 pcs		1/16/18	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		1/16/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9703	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	
647.1513	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9703	1	0	0
	647.1513	1	9	0
	MS21042L08	3	2,733	0
	MS27039-08-19	3	2,222	0
	NAS1149FN832P	6	4,197	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001280	S046691	647.1513	Upper Deflector	S021041	CCK015	1
001280	S046690	MS21042L08	Nut	S016879	ST303	3
001280	S046689	MS27039-08-19	Screw	S027543	ST277	3
001280	S046686	NAS1149FN832P	Washer	S020604	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

646.9703

S046685

Plex 3/1/18 8:07 AM dart.quirion.sonia



Container No: S048053



Part: 647.1404

Job No: 169378

Serial No/Batch: S048053

Revision:

Inspector:

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Date: 03/05/18